N3535P13R003WGAS

High Power LED 365nm Emitter





Key Features

1.Emitted Color:365nm.

2.Lens:Glass.

3.3.5*3.5*2.9mm standard package.

4.Suitable foe all SMT assembly methods.

5.Compatible with infrared and vapor phase reflow solder process.

6.Compatible with automatic placement equipment.

7. This product doesn't contain restriction substance, comply ROSH standard.

8.ALN of substrate.

9.Very low Thermal Resistance (2.89°C/W)

10.Very high Radiant Flux density.

Typical Applications

Curing

Detection

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Description

Absolute Maximum Ratings Ta=25℃

| D | a 1 1 | Value | | | T T 1. | |
|-----------------|--------|-------|------|-------|---------------|----------------|
| Parameter | Symbol | Min. | Тур. | Max. | Unit | Test condition |
| Forward Voltage | Vf | 3.4 | 3.6 | 3.8 | V | If=1000mA |
| Peak Wavelength | λp | 362.5 | 365 | 367.5 | nm | If=1000mA |
| Reverse Current | Ir | - | - | 10 | μΑ | If=1000mA |
| Viewing angle | 201/2 | 55 | 60 | - | Deg | If=1000mA |
| Power density | MW | 1200 | 1400 | 1600 | MW | If=1000mA |

Duty 1/10 pulse width 0.1ms.

Soldering time max 10sec

Please refer to IF-Ta diagram of curves for the temperature during application

Characteristics

| Item | Symbol | Value | Unit |
|------------------------------------|--------|-------------|------|
| Power Dissipation/DICE | PD | 5 | W |
| DC Forward Current/DICE | IF | 1000 | mA |
| Single Chip Pulesd Forward Current | IFP | 1500 | mA |
| Reverse Voltage | VR | 5 | V |
| Operating Temperature | Topr | -30~+80 | °C |
| Storage Temperature | Tstg | -40~+100 | °C |
| Soldering Temperature | Tsol | 260for5sec∆ | °C |

| Ν | 3535 | P1 | 3R | 005W | GA | S |
|-----|------|-----|-----|------|-----|-----|
| (1) | (2) | (3) | (4) | (5) | (6) | (7) |

Part Number System:

- 1. N: High power ALN.
- 2. Package Type: 3535
- 3. LED Color: 365nm
- 4. Chip Angle:60°
- 5. 005W: Power 5W
- 6. GA: Quartz Glass and Single Chip.
- 7. S: SAN AN

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ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

Forward Voltage Bins

| | Minimum | Maximum | |
|------|-----------------|-----------------|--|
| Bin | Forward Voltage | Forward Voltage | |
| Code | @If=1000mA | @If=1000mA | |
| | (V) | (V) | |
| D | 3.4 | 3.5 | |
| Е | 3.5 | 3.6 | |
| F | 3.6 | 3.7 | |

Notes For Table1:

1.LED Ritter maintains a tolerance of $\pm 0.05V$ on forward voltage measurements.

2.For binning purposes, Forward Voltage for Dental Blue is binned with all three LED dies connected in series.

Radiant Flux Bins

| Table2: | | |
|---------|--------------|--------------|
| | Minimum | Maximum |
| Bin | Radiant Flux | Radiant Flux |
| Code | @If=1000mA | @If=1000mA |
| | (mW) | (mW) |
| 13 | 1200 | 1300 |
| 14 | 1300 | 1400 |
| 15 | 1400 | 1500 |
| 16 | 1500 | 1600 |
| | | |

Notes For Table1:

1. Radiant flux performance guaranteed within published operating conditions. LED Ritter maintains a tolerances of ±10% on flux measurements.

2. Future products will have even higher levels of radiant flux performance. Contact LED Ritter Sales for updated information.

Peak Wavelength Bins

| Table3: | | |
|---------|-----------------|-----------------|
| | Minimum | Maximum |
| Bin | Peak Wavelength | Peak Wavelength |
| Code | @If=1000mA | @If=1000mA |
| | (Nm) | (Nm) |
| U18 | 360 | 365 |
| U17 | 365 | 370 |

Notes For Table3:

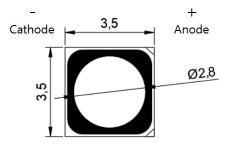
1. LED Ritter maintains a tolerance of ±2.5nm on peak wavelength measurements.

Average Rdiant Flux Maintenance Projections

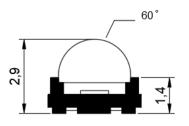
Base on long-term WHTOL testing, LED Ritter projects that the Series will deliver, on average, 70% Radiant Flux Maintencceat 1000 hours of operation at a forward current of 1000 mA per die. This projection is based on constant

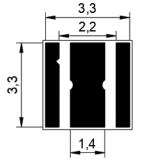
current operation with junction temperature maintained at or below 125°C.

Mechanical Dimensions(mm)





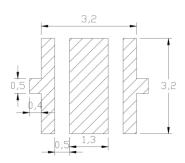


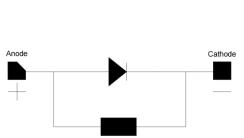


Bottom View

Side View

Recommend Solder Pad (mm)





Electrical Internal Circuit

Protective Device

Recommended pad layout

Notes for Figure 1

1.Unless otherwise noted, the toleranc $e= \pm 0.20$ mm.

2. Thermal contact, is electrically neutral.

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Reflow Soldering Profile

Preheating:140°C~160°C \pm 5°C, within 2 minutes. Operation heating : 260°C(Max)within 10seconds.(Max)

Gradual Cooling (Avoid quenching).

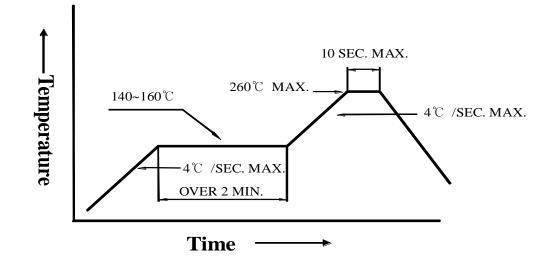
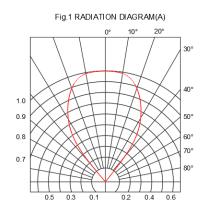
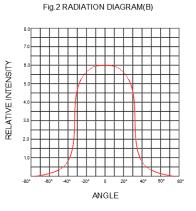


Figure 2: Reflow soldering profile for lead free soldering.

Typical Radiation Pattern





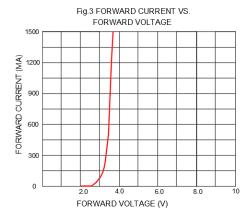
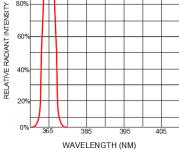
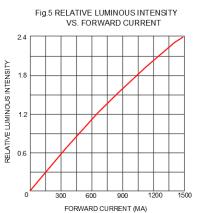
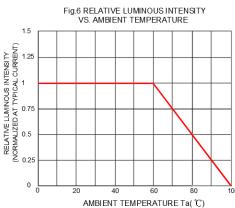


Fig4 RELATIVE INTENSITY VS. WAVELENGTH







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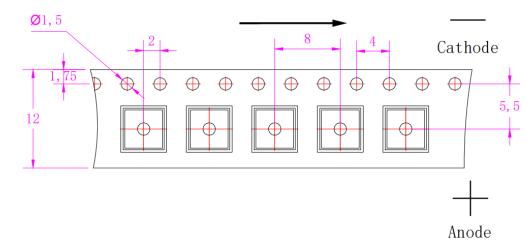
Version: <u>3.4</u>

Test items and results of reliability

| Type | Toot Itom | Tost Conditions | Nata | Number of |
|---------------|---------------------------------|---|-----------|-----------|
| Туре | Test Item | Test Conditions | Note | Damaged |
| no | Life Test | T _a =25°C IF=1000[mA] | 1000 hrs | 0/20 |
| Operation | High Humidity Heat Life Test | 85°C RH=85% IF=1000[mA] | 500 hrs | 0/20 |
| Op | Low Temperature Life Test | T _a =-20°C IF=1000[mA] | 1000 hrs | 0/20 |
| al | Temperature Cycle | 0B-45°C 30min 1B↑↓20min 105°C 30min | 100 cycle | 0/20 |
| Environmental | Thermal Shock | 2B-10°C 15min 3B↑↓5sec 100°C 15min | 100 cycle | 0/20 |
| Envi | High Temperature Storage | Ta=100°C | 1000 hrs | 0/20 |
| | Humidity Heat Storage | T _a =85% RH=85% | 500 hrs | 0/20 |

Judgment criteria of failure for the reliability

| Measuring items | Symbol | Measuring | Judgment criteria | |
|--------------------|---------------------|--------------------|---------------------------|--|
| Weasuring items | Symbol | conditions | for failure | |
| Forward voltage | $V_F(V)$ | IF=1000m[A] | Over U ¹ x1.2 | |
| Reverse current | I _R (µA) | V _R =5V | Over U ¹ x2 | |
| Luminous intensity | Iv(mw) | IF=1000m[A] | Below S ¹ x0.5 | |

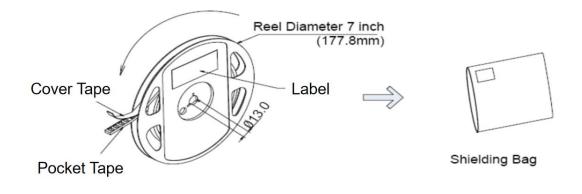


Taping and packaging specifications(Units: mm)

Package Method(unit: mm)

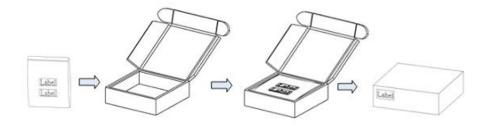
Anti-Static Reel (7 inch)&Shielding Bag

- Max 500pcs/reel
- Min 100pcs/reel



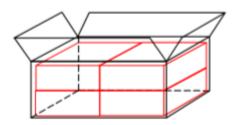
Small Box

- Max 7 bags in 1 inner box
- L * W * H=270*255*100mm



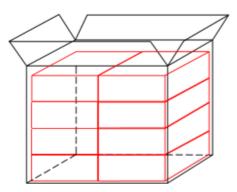
Outer box(small)

- 4 inner boxes in one carton
- L*W*H=525*285*220mm



Outer box(large)

- 8 inner boxes in one carton
- L*W*H=570*280*470mm



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